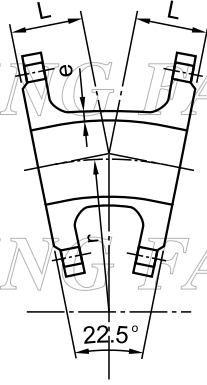




Double Flanged 22.5° Bends



Unit : mm

Nominal size DN	e	L	r approx.	Mass with flange (Kg)		
				PN 10	PN 16	PN 25
80	7.0	130	395	9.2	9.2	9.2
100	7.2	140	410	11.5	11.5	12.5
150	7.8	160	480	18.6	18.6	20.6
200	8.4	180	555	27.4	27.0	31.2
250	9.0	350	1370	55.3	54.5	62.3
300	9.6	400	1595	78.3	77.5	88.7
350	10.2	298	1050	76.8	83.0	99.6
400	10.8	324	1145	95.8	107.0	129.6
450	11.4	349	1240	119.2	135.0	156.8
500	12.0	375	1340	145.6	176.0	199.4
600	13.2	426	1535	217.4	267.0	298.8
700	14.4	478	1825	308.4	342.0	408.0
800	15.6	529	2080	409.6	448.0	546.4
900	16.8	581	2295	540.2	588.0	708.8
1000	18.0	632	2500	690.0	773.0	928.6
1100	19.2	600	2290	882.0	952.0	1097.8
1200	20.4	652	2500	1084.4	1213.0	1412.0
1400	22.8	835	3320	1498.8	1635.0	1939.4
1600	25.2	940	3745	2121.0	2325.0	2679.2